



SAFETY DATA SHEET

MATERION

1. Product and company identification

Product identifier	Copper Beryllium Wrought Alloy
Other means of identification	
SDS number	A10
Synonyms	Beryllium Copper, Copper Beryllium, BeCu, CuBe, Alloy 10, Alloy 10X (C17500); Alloy 165 (17000); Alloy 170; Alloy 171 (C17450), Alloy C717 (C71700), Brush 60®, BrushForm® 47, BrushForm® 65 (C17460); Alloy 174 (C17400), (C17410), (C17420); Alloy 25, Alloy 190, BrushForm® 290 (C17200); Alloy 3 (C17510); Alloy 310; Alloy 390®; Alloy 390E, MoldMAX®, PROtherm®, WeldPak®, EtchMet™, Alloy 172
Recommended use of the chemical and restrictions on use	
Recommended use	Industrial uses: Uses of substances as such or in preparations at industrial sites Offshore industries Manufacture of basic metals, including alloys Manufacture of computer, electronic and optical products, electrical equipment General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment Electricity, steam, gas water supply and sewage treatment Scientific research and development Other: Manufacture of medical and defense equipment
Restrictions on use	Professional uses: Public domain (administration, education, entertainment, services, craftsmen) Consumer uses: Private households (= general public = consumers)

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name	Materion Brush Inc.
Address	6070 Parkland Boulevard Mayfield Heights, OH 44124 United States
Telephone	+1.216.383.4019
Website	www.materion.com
E-mail	ehs@materion.com
Contact person	Theodore Knudson
Emergency phone number	See Section 16.

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1
	Carcinogenicity	Category 1
	Specific target organ toxicity, repeated exposure	Category 1 (respiratory system)
Environmental hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	May cause cancer by inhalation. May cause allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust/fume. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.
Response	If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If exposed or concerned: Call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards which do not result in classification	None known.
Supplemental information	For further information, please contact the Product Stewardship Department at +1.216.383.4019.

3. Composition/information on ingredients

Mixtures

Hazardous components

Chemical name	Common name and synonyms	CAS number	%
Copper		7440-50-8	96.3 - 99.5
Cobalt		7440-48-4	0 - 2.7
Nickel		7440-02-0	0 - 2.2
Beryllium		7440-41-7	0.15 - 2

Non-hazardous components

Chemical name	Common name and synonyms	CAS number	%
Zirconium		7440-67-7	0 - 0.5

4. First-aid measures

Inhalation	If symptoms develop move victim to fresh air. For breathing difficulties, oxygen may be necessary. Breathing difficulty caused by inhalation of particulate requires immediate removal to fresh air. If breathing has stopped, perform artificial respiration and obtain medical help.
Skin contact	Take off contaminated clothing and wash before reuse. Thoroughly wash skin cuts or wounds to remove all particulate debris from the wound. Seek medical attention for wounds that cannot be thoroughly cleansed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work. Obtain medical help for persistent irritation. Material accidentally implanted or lodged under the skin must be removed.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Get medical attention if symptoms persist.
Ingestion	If swallowed, seek medical advice immediately and show this container or label. Induce vomiting immediately as directed by medical personnel. Never give anything by mouth to an unconscious person.
Most important symptoms/effects, acute and delayed	May cause allergic skin reaction. May cause allergic respiratory reaction. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Treatment of Chronic Beryllium Disease: There is no known treatment which will cure chronic beryllium disease. Prednisone or other corticosteroids are the most specific treatment currently available. They are directed at suppressing the immunological reaction and can be effective in diminishing signs and symptoms of chronic beryllium disease. In cases where steroid therapy has had only partial or minimal effectiveness, other immunosuppressive agents, such as cyclophosphamide, cyclosporine, or methotrexate, have been used. In view of the potential side effects of all the immunosuppressive medications, including steroids such as prednisone, they should be used only under the direct care of a physician. Other treatment, such as oxygen, inhaled steroids or bronchodilators, may be prescribed by some physicians and can be effective in selected cases. In general, treatment is reserved for cases with significant symptoms and/or significant loss of lung function. The decision about when and with what medication to treat is a judgment situation for individual physicians.

In their 2014 official statement on the Diagnosis and Management of Beryllium Sensitivity and Chronic Beryllium Disease, the American Thoracic Society states that “it seems prudent for workers with BeS to avoid all future occupational exposure to beryllium.”

The effects of continued low exposure to beryllium are unknown for individuals who are sensitized to beryllium or who have a diagnosis of chronic beryllium disease. It is generally recommended that persons who are sensitized to beryllium or who have CBD terminate their occupational exposure to beryllium.

General information

If exposed or concerned: get medical attention/advice. Get medical attention if symptoms occur. Wash contaminated clothing before reuse. As supplied, there is no immediate medical risk with beryllium products in article form. First aid measures provided are related to particulate containing beryllium.

5. Fire-fighting measures

Suitable extinguishing media

The product is non-combustible. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

Do not use water to extinguish fires around operations involving molten metal due to the potential for steam explosions.

Specific hazards arising from the chemical

Not applicable.

Special protective equipment and precautions for firefighters

Firefighters should wear full protective clothing including self contained breathing apparatus. Wear suitable protective equipment.

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage.

Specific methods

Pressure-demand self-contained breathing apparatus must be worn by firefighters or any other persons potentially exposed to the particulate released during or after a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

In solid form this material poses no special clean-up problems. Wear appropriate protective equipment and clothing during clean-up.

Methods and materials for containment and cleaning up

Clean up in accordance with all applicable regulations.

Environmental precautions

Avoid release to the environment. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust/fume. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection. Wash thoroughly after handling. When using, do not eat, drink or smoke. Contaminated work clothing must not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities

Keep locked-up. Avoid contact with acids and alkalis. Avoid contact with oxidizing agents.

8. Exposure controls/personal protection

Occupational exposure limits

Argentina. OELs. Law 19587 (Establishing the Conditions for Health and Safety in the Workplace) and Decree 351/79 Article 61, Annex III, as amended

Components	Type	Value	Form
Beryllium (CAS 7440-41-7)	STEL	0.01 mg/m3	
	TWA	0.002 mg/m3	
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.
Zirconium (CAS 7440-67-7)	STEL	10 mg/m3	
	TWA	5 mg/m3	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.
Zirconium (CAS 7440-67-7)	STEL	10 mg/m3	
	TWA	5 mg/m3	

Biological limit values

Argentina. Biological Exposure Indexes (BEIs) (Decree 351/1979)

Components	Value	Determinant	Specimen	Sampling Time
Cobalt (CAS 7440-48-4)	15 µg/l	Cobalto	Urine	*
	1 µg/l	Cobalto	Blood	*

* - For sampling details, please see the source document.

Appropriate engineering controls

VENTILATION: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Whenever possible, the use of local exhaust ventilation or other engineering controls is the preferred method of controlling exposure to airborne particulate. Where utilized, exhaust inlets to the ventilation system must be positioned as close as possible to the source of airborne generation. Avoid disruption of the airflow in the area of a local exhaust inlet by equipment such as a man-cooling fan. Check ventilation equipment regularly to ensure it is functioning properly. Provide training on the use and operation of ventilation to all users. Use qualified professionals to design and install ventilation systems.

WET METHODS: Machining operations are usually performed under a liquid lubricant/coolant flood which assists in reducing airborne particulate. However, the cycling through of machine coolant containing finely divided particulate in suspension can result in the concentration building to a point where the particulate may become airborne during use. Certain processes such as sanding and grinding may require complete hooded containment and local exhaust ventilation. Prevent coolant from splashing onto floor areas, external structures or operators' clothing. Utilize a coolant filtering system to remove particulate from the coolant.

WORK PRACTICES: Develop work practices and procedures that prevent particulate from coming in contact with worker skin, hair, or personal clothing. If work practices and/or procedures are ineffective in controlling airborne exposure or visual particulate from deposition on skin, hair, or clothing, provide appropriate cleaning/washing facilities. Procedures should be written that clearly communicate the facility's requirements for protective clothing and personal hygiene. These clothing and personal hygiene requirements help keep particulate from being spread to non-production areas or from being taken home by the worker. Never use compressed air to clean work clothing or other surfaces.

Fabrication processes may leave a residue of particulate on the surface of parts, products or equipment that could result in employee exposure during subsequent material handling activities. As necessary, clean loose particulate from parts between processing steps. As a standard hygiene practice, wash hands before eating or smoking.

HOUSEKEEPING: Use vacuum and wet cleaning methods for particulate removal from surfaces. Be certain to de-energize electrical systems, as necessary, before beginning wet cleaning. Use vacuum cleaners with high efficiency particulate air (HEPA). Do not use compressed air, brooms, or conventional vacuum cleaners to remove particulate from surfaces as this activity can result in elevated exposures to airborne particulate. Follow the manufacturer's instructions when performing maintenance on HEPA filtered vacuums used to clean hazardous materials.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.

Skin protection

Hand protection

Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts and skin abrasions during handling.

Other

Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities. Skin contact with this material may cause, in some sensitive individuals, an allergic dermal response. Particulate that becomes lodged under the skin has the potential to induce sensitization and skin lesions.

Respiratory protection

When airborne exposures exceed or have the potential to exceed the occupational exposure limits, approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures such as changing filters in a baghouse air cleaning device.

Thermal hazards	Not applicable.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Various shapes.
Color	Copper.
Odor	Not applicable.
Odor threshold	Not applicable.
pH	Not applicable.
Melting point/freezing point	1600 - 1960 °F (871.11 - 1071.11 °C) / Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not applicable.
Flammability limit - upper (%)	Not applicable.
Explosive limit - lower (%)	Not applicable.
Explosive limit - upper (%)	Not applicable.
Vapor pressure	0.77 hPa estimated
Vapor density	Not applicable.
Relative density	Not applicable.
Solubility(ies)	
Solubility (water)	Not applicable.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not applicable.
Other information	
Density	8.80 g/cm ³ estimated
Flammability	Not applicable.
Specific gravity	8.8 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Avoid dust formation. Contact with acids. Contact with alkalis.
Incompatible materials	Strong acids, alkalies and oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause sensitization by inhalation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause damage to organs (respiratory system) through prolonged or repeated exposure.
Skin contact	May cause an allergic skin reaction.
Eye contact	Not likely, due to the form of the product.
Ingestion	Not likely, due to the form of the product.

Symptoms related to the physical, chemical and toxicological characteristics Respiratory disorder.

Information on toxicological effects

Acute toxicity May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction.

Skin corrosion/irritation Not likely, due to the form of the product.

Serious eye damage/eye irritation Harmful in contact with eyes.

Respiratory or skin sensitization

ACGIH sensitization

Cobalt and inorganic compounds, as Co (CAS 7440-48-4)	Dermal sensitization
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Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to lack of data the classification is not possible.

Carcinogenicity Cancer hazard.

Argentina. Carcinogens (Resolution 415/2002, Annex I) as amended

Beryllium (CAS 7440-41-7)

Nickel (CAS 7440-02-0)

Argentina. OELs. Law 19587 (Establishing the Conditions for Health and Safety in the Workplace) and Decree 351/79 Article 61, Annex III, as amended

Beryllium (CAS 7440-41-7)

Confirmed carcinogen.

Cobalt (CAS 7440-48-4)

Confirmed animal carcinogen with unknown relevance to humans.

Zirconium (CAS 7440-67-7)

Not classifiable as a human carcinogen.

Reproductive toxicity Not classified.

Specific target organ toxicity - single exposure May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Specific target organ toxicity - repeated exposure May cause damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

Aspiration hazard Due to lack of data the classification is not possible.

Chronic effects May cause damage to organs through prolonged or repeated exposure.

Further information Symptoms may be delayed.

12. Ecological information

Ecotoxicity

Product	Species	Test Results
Copper Beryllium Wrought Alloy		
Aquatic		
<i>Acute</i>		
Fish	LC50	Fish 0.0326 mg/l, 96 hours estimated

Components	Species		Test Results
Copper (CAS 7440-50-8)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Blue crab (<i>Callinectes sapidus</i>)	0.0031 mg/l
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	0.0219 - 0.0446 mg/l, 96 hours
Nickel (CAS 7440-02-0)			
Aquatic			
<i>Acute</i>			
Fish	LC50	Rainbow trout, donaldson trout (<i>Oncorhynchus mykiss</i>)	0.06 mg/l, 4 days

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	Not available.
Mobility in soil	Not available.
Other adverse effects	Not available.

13. Disposal considerations

Disposal instructions	Material should be recycled if possible. Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.
Waste from residues / unused products	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

ADR

UN number	UN3178
UN proper shipping name	FLAMMABLE SOLID, INORGANIC, N.O.S.
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Label(s)	4.1
Hazard No. (ADR)	40
Tunnel restriction code	E
Packing group	III
Environmental hazards	No.
Special precautions for user	Not available.

RID

UN number	UN3178
UN proper shipping name	FLAMMABLE SOLID, INORGANIC, N.O.S.
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Label(s)	4.1
Packing group	III
Environmental hazards	No.
Special precautions for user	Not available.

IATA

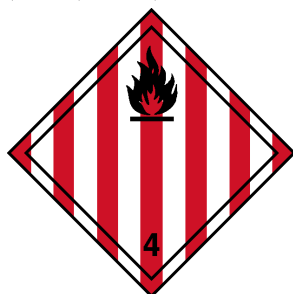
UN number	UN3178
UN proper shipping name	Flammable solid, inorganic, n.o.s.

Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	3L
Special precautions for user	Not available.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN3178
UN proper shipping name	FLAMMABLE SOLID, INORGANIC, N.O.S.
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-G
Special precautions for user	Not available.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not available.

ADR; IATA; IMDG; RID



15. Regulatory information

Safety, health and environmental regulations specific for the product in question

Active Ingredients Not Permitted in Household Insecticides (Disposición 7292/1998, Annex VII, as amended through Disposicion ANMAT 2659/2008, May 2008)

Not listed.

Chemical Precursors. Decree 1095/96, Annex 1, Lists I, II, III (amended by Decree 1161/00 December 11, 2000)

Not listed.

CWC. Law 26.247 Implementation of the Convention on prohibition of development, production methods, stockpiling and use of chemical weapons and on their destruction (May 21, 2007)

Not regulated

Export Control Chemical Substances (2012)

Not regulated

Prohibited Chemical Substances

Beryllium (CAS 7440-41-7)

Nickel (CAS 7440-02-0)

Zirconium (CAS 7440-67-7)

Restricted Chemical Substances

Not regulated

Small Operators of Controlled Chemicals, Annex I, Lists I and II (Resolution 1227/2010, September 29, 2010)

Not regulated

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Montreal Protocol

Not applicable.

Kyoto protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 08-24-2017

Revision date 08-28-2023

Version # 04

Further information Transportation Emergency
Call Chemtrec at:
US: 800.424.9300
International: 703.741.5970
Spain: 900.868.538
Switzerland: 0800.564.402
Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059
South Korea Toll-free Number – 080-880-0468

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Revision information Product and Company Identification: Synonyms
Other information: Further information