



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Aluminum Oxide (Al₂O₃) Powder and Pieces

Other means of identification

SDS number 1AC
Materion Code 1AC
Synonyms ALUMINA (ALUMINUM OXIDE)

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Electronic Materials
Address 6070 Parkland Blvd
Mayfield Heights, Ohio 44124
United States
Telephone 1.216.383.4019
E-mail Materion-PS@materion.com
Contact person Product Stewardship Director
Emergency phone number See Section 16

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Not classified.
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements

Hazard symbol None.
Signal word None.
Hazard statement May form combustible dust concentrations in air.
Precautionary statement
Prevention Observe good industrial hygiene practices.
Response Wash hands after handling.
Storage Store away from incompatible materials.
Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
aluminum oxide		1344-28-1	90 - 100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing stops, provide artificial respiration. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin contact	Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water.
Eye contact	Do not rub eyes. Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth thoroughly. Seek medical attention.
Most important symptoms/effects, acute and delayed	Headache. Nausea. Dusts may irritate the respiratory tract, skin and eyes. Shortness of breath.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General information	If you feel unwell, seek medical advice (show the label where possible).

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials. Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	High concentration of airborne dust may form explosive mixture with air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Clean up spills immediately, observing precautions in Protective Equipment section. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk. Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water. Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.
Conditions for safe storage, including any incompatibilities	Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Material	Type	Value	Form
Aluminum Oxide (Al ₂ O ₃) Powder and Pieces	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
Components	Type	Value	Form
aluminum oxide (CAS 1344-28-1)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Material	Type	Value	Form
Aluminum Oxide (Al ₂ O ₃) Powder and Pieces	TWA	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Components	Type	Value	Form
aluminum oxide (CAS 1344-28-1)	TWA	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values (TLV)

Material	Type	Value	Form
Aluminum Oxide (Al ₂ O ₃) Powder and Pieces	TWA	1 mg/m ³	Respirable fraction.

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Material	Type	Value	Form
Aluminum Oxide (Al ₂ O ₃) Powder and Pieces	PEL	5 mg/m ³	Respirable fraction.
		10 mg/m ³	Total dust.
Components	Type	Value	Form
aluminum oxide (CAS 1344-28-1)	PEL	5 mg/m ³	Respirable fraction.
		10 mg/m ³	Total dust.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

This product should be handled as OSHA Particulates, not otherwise regulated (PNOR). The time weighted average workplace exposure limit for PNOR is 15 mg/m³ total; 5 mg/m³ respirable.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles).

Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear suitable protective clothing.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Solid.
Physical state	Solid.
Form	Solid
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	3632 °F (2000 °C)
Initial boiling point and boiling range	5390.6 °F (2977 °C)
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	<0.0000001 kPa (77 °F (25 °C))
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	3.40 g/cm ³ estimated
Explosive properties	Not explosive.
Molecular formula	Al ₂ O ₃
Molecular weight	101.94 g/mol
Oxidizing properties	Not oxidizing.
Specific gravity	3.4 - 4

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.

Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
Incompatible materials	Acids. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Dust or powder may irritate the skin. Due to lack of data the classification is not possible.
Eye contact	Dust may irritate the eyes.
Ingestion	Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics Dusts may irritate the respiratory tract, skin and eyes. Coughing. Discomfort in the chest. Shortness of breath.

Information on toxicological effects

Acute toxicity May cause respiratory irritation. Not known.

Product	Species	Test Results
Aluminum Oxide (Al ₂ O ₃) Powder and Pieces		

Acute

Oral

LD50	Rat	> 5000 mg/kg
------	-----	--------------

Components	Species	Test Results
aluminum oxide (CAS 1344-28-1)		

Acute

Oral

LD50	Rat	> 5000 mg/kg
------	-----	--------------

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Due to lack of data the classification is not possible.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Due to lack of data the classification is not possible.

Skin sensitization Due to lack of data the classification is not possible.

Germ cell mutagenicity Due to lack of data the classification is not possible.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Due to lack of data the classification is not possible.

Specific target organ toxicity - single exposure Respiratory tract irritation.

Specific target organ toxicity - repeated exposure	Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.
Aspiration hazard	Due to lack of data the classification is not possible.
Chronic effects	Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.

15. Regulatory information

US federal regulations	All components are on the U.S. EPA TSCA Inventory List. This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. CERCLA/SARA Hazardous Substances - Not applicable.
-------------------------------	---

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
aluminum oxide	1344-28-1	90 - 100

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

16. Other information, including date of preparation or last revision

Issue date 04-11-2023

Revision date 04-10-2024

Version # 02

Further information Transportation Emergency
Call Chemtrec at:
US: 800.424.9300
International: 703.741.5970
Spain: 900.868.538
Switzerland: 0800.564.402
Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059
South Korea Toll-free Number – 080-880-0468

Disclaimer This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.

Revision information Other information, including date of preparation or last revision: Further information